

# Study on Configuration and Operation Strategies of Solar Aided Power Generation Plant

PhD Thesis

By

Ji Yun Qin

School of Mechanical Engineering

Faculty of Engineering, Computer and Mathematical Sciences

The University of Adelaide

November 2017

# **Table of Contents**

| Table of Contents                   | •   |
|-------------------------------------|-----|
| List of Figures                     | iii |
| List of Tables                      | v   |
| Executive Summary                   | vi  |
| Declarations                        | X   |
| List of Publications                | xii |
| Acknowledgements                    | xiv |
| Notation                            | xvi |
| 1 Introduction                      | 1   |
| 1.1 Overview                        | 1   |
| 1.2 Thesis aim and objectives       | 5   |
| 1.3 Thesis outline                  | 6   |
| 1.4 Format                          | 9   |
| 2 Literature Review                 | 10  |
| 2.1 Configurations of an SAPG plant | 10  |

| 2.2 Low and Medium Temperature Collectors used in an SAPG Plant             | 16    |
|---|-------|
| 2.3 Operation Strategies of an SAPG Plant When Solar Radiation Changes      | 19    |
| 2.4 Operation Mode of an SAPG Plant   | 24    |
| 2.5 Simulation Model of the SAPG plant                                      | 28    |
| 2.6 Summary of Literature Review and Gaps                                   | 31    |
| 3 The performance of a Solar Aided Power Generation plant with diverse      |       |
| "configuration-operation" combinations                                      | 36    |
| 4 Concentrating or non-concentrating solar collectors for Solar Aided Powe  | er    |
| Generation  | 51    |
| 5 Impact of the operation of non-displaced feedwater heaters on the perform | nance |
| of Solar Aided Power Generation plants                                      | 63    |
| 6 Mixed mode operation for the Solar Aided Power Generation                 | 73    |
| 7 Conclusions and Recommendations for future work                           | 103   |
|   |       |

# **List of Figures**

| Fig. 1.1. Basic options for a solar thermal hybrid power system in which solar is | thermal   |
|---|-----------|
| energy is integrated into a Rankine cycle power plant.                            | 3         |
| Fig. 2.1. Schematic diagram of an SAPG plant in which a solar preheater is arra   | nged in   |
| parallel with the feedwater heater of the power plant.                            | 11        |
| Fig. 2.2. Schematic diagram of a parallel configuration where each FWH has one    | parallel  |
| SP.   | 12        |
| Fig. 2.3. Schematic diagram of a parallel configuration where one SP is parallel  | el to all |
| FWHs.   | 13        |
| Fig. 2.4. Schematic diagram of an SAPG plant where a solar preheater is arrange   | ged in a  |
| series with the feedwater heater of the power plant.                              | 14        |
| Fig. 2.5. Schematic diagram of an SAPG plant where each feedwater heater of the   | power     |
| plant has a series of solar preheaters.   | 15        |
| Fig. 2.6. Schematic diagram of an SAPG plant with a parallel configuration, in wh | nich the  |
| solar thermal energy is used to displace the high temperature/pressure extraction | ı steam   |
| (points A to B)   | 21        |

| Fig. 2.7. Schematic diagram of an SAPG plant with a series configuration in    | which the |
|--|-----------|
| solar thermal energy is used to displace the high temperature/pressure extract | ion steam |
| (points A to B).   | 22        |

Fig. 2.8. The alternative daily "power boosting" and "fuel saving" modes for an SAPG plant.

## **List of Tables**

| Table. 2.1. Major works on configuration, solar collector, and simulation model of S. | APG |
|---|-----|
| plant.  | 32  |
| Table. 2.2. Major works on operation strategy and operation mode of SAPG plant.       | 33  |

### **Executive Summary**

This thesis presents the outcomes of a study on the impact of configuration and operation strategies on the techno-economic performance of a Solar Aided Power Generation (SAPG) plant. An SAPG plant is a solar thermal hybrid power system. In such a power system, the solar thermal energy is used to displace the heat of the extraction steam in a regenerative Rankine cycle (RRC) power plant to preheat the feedwater to the boiler. The displaced extraction steam can, therefore, expand further in a steam turbine to generate power.

The research and development of SAPG technology started in the 1990s. However, previous studies mainly focus on identifying the advantages of SAPG technology, design and optimising the design of the SAPG plants, and comparing the economic performance of SAPG performance with other power generation technologies (e.g. solar alone power generation). Few studies on the operation of SAPG plants have been undertaken before. There are, therefore, four research questions that remain to be answered:

 How many possible SAPG plant configurations to connect the RRC plant and the solar field are available, and what is the impact of combinations of these possible configurations and operation strategies on adjusting the displaced extraction steam's flow rate on an SAPG plant's technical performance?

- Should only concentrating solar collectors be used in SAPG plants to achieve better plant performance?
- What are the impacts of the operation of non-displaced feedwater heaters on the SAPG plant's performance?
- How should an SAPG plant be operated under different market conditions in order to maximize the plant's economic returns?

Therefore, the aim of this research is to advance the use of SAPG technology from the design and optimisation stages to its operation stage by addressing the four research questions above.

A pseudo-dynamic thermodynamic and economic model has been developed, validated and used as a tool in this study. In this model, the performance of an SAPG plant is simulated at a series of time intervals (i.e. 1 hour intervals). At each time interval, it is assumed that the SAPG plant is operated in a steady state. Furthermore, this model can simulate an SAPG plant with all its proposed configurations/structures and operation strategies/modes. In addition, a criterion that can be used to evaluate the economic profitability of an SAPG plant with different operation modes has been proposed. Based on this criterion, an optimal operation mode that can maximise plant's economic profitability will be determined and adopted to operate the plant.

The main conclusions drawn from this research are:

- An SAPG plant's technical performance is dependent on the combination of the plant's configuration and operation strategies. There are 12 such combinations identified for SAPG plants. It is found that combinations 2, 5 and 8 (detailed in Chapter 3) can enable the plant to achieve the maximum annual technical performance.
- Non-concentrating solar collectors can and should be used in SAPG plants as they
  are superior to concentrating collectors in terms of net land based solar to power
  efficiency and even economics in some cases.
- The operation of non-displaced feedwater heaters (i.e. adjusting the extraction steam flow rate to the non-displaced feedwater heaters when the solar input changes) does have an impact on an SAPG plant's technical performance. It was found that a "constant temperature" operation of the non-displaced feedwater heaters is generally more effective than a "constant mass flow" operation that is, however, easier to manage. The only exception for this finding is in rich solar resources areas.
  - An SAPG plant can be operated in either power boosting or fuel saving mode at any given time. Different modes would give the SAPG plant different economic benefits under given market conditions (i.e. for on-grid tariffs and fuel prices). A new criterion termed "Relative Profitability" (RP) which links the plant's profitability with its operation mode has been proposed and developed in this study. Based on this criterion, a "mixed mode" operation has been developed: at a given time interval (e.g. 1 hour) the plant should be operated in either power boosting or fuel saving mode: whichever gives the higher RP. Through case studies, it has been demonstrated that mixed mode operation could guarantee the best economic outcomes for the SAPG plants over the single (power boosting or fuel saving) mode of operation in all kinds of market conditions.

This thesis has been submitted in publication format, as it includes journal articles that have either been published or are currently under review by international, reputable journals. The four articles that have been chosen here best demonstrate the outcomes of the study and so form the main part of this thesis. Additional background information and a literature review are provided to establish the context and significance of this work.

### **Declarations**

I certify that this work contains no material which has been accepted for the award of any other degree or diploma in my name, at my university or any other tertiary institution and, to the best of my knowledge and belief, contains no material previously published or written by another person, except where due reference has been made in the text. In addition, I certify that no part of this work will, in the future, be used in a submission in my name, for any other degree or diploma in any university or other tertiary institution without the prior approval of the University of Adelaide.

I give consent to this copy of my thesis, when deposited in the University Library, being made available for loans and photocopying, subject to the provisions of the Copyright Act 1968. I acknowledge that the copyright of published works contained within this thesis (as listed in the List of Publications) resides with the copyright holder(s) of those works.

I also give permission for the digital version of my thesis to be made available on the web, via the University's digital research repository, through Library Search and also through web search engines, unless permission has been granted by the University to restrict access for a period of time.

Ji Yun Qin

## **List of Publications**

#### Journal Paper I:

J.Y. Qin, E. Hu, G.J. Nathan, *The performance of a Solar Aided Power Generation plant with diverse "configuration-operation" combinations*, Energy Conversion and Management, 124 (2016), 155-167.

#### Journal Paper II:

J.Y. Qin, E. Hu, G.J. Nathan, L. Chen, *Concentrating or non-concentrating solar collectors for Solar Aided Power Generation*, Energy Conversion and Management, 152 (2017), 281-290.

#### Journal Paper III:

J.Y. Qin, E. Hu, G.J. Nathan, *Impact of the operation of non-displaced feedwater* heaters on the performance of Solar Aided Power Generation plants, Energy Conversion and Management, 135 (2017), 1-8.

#### Journal Paper IV:

J.Y. Qin, E. Hu, G.J. Nathan, L. Chen, *Mixed mode operation for the Solar Aided Power Generation*, Applied Thermal Engineering, submitted Aug 2017-Manuscript number: ATE\_2017\_4805.

## Acknowledgements

The completion of this thesis could not have been achieved without the contributions and support of the people listed below.

The author would like to express his gratitude to Associate Professor Eric J. Hu for his kind encouragement and meticulous supervision of this work. A special acknowledgement is also made for the support of Professor G. J. "Gus" Nathan, from whose supervision I benefited greatly. Furthermore, I would like to thank Dr Lei Chen, for his support.

The support of many people within the School of Mechanical Engineering is also appreciated. Special thanks go to Miss Alison-Jane Hunter for her help in proofreading my thesis.

The editors and the anonymous journal reviewers are gratefully acknowledged for their insightful comments on each of the papers listed in this thesis. Lastly, I would like to extend my greatest thanks to my father, Yun Feng Qin, mother, Wei Hua Guo, and my wife, Xin Ran Huang, whose support, love and understanding throughout the course of this research has enabled me to continue working on this study. This thesis is dedicated to them.

### **Notation**

CM Constant mass flow rate

CT Constant temperature

DNI Direct normal irradiance

ET Evacuated tube

FS Fuel saving

FWH Feedwater heater

HTF Heat transfer fluid

LCOE Levelized cost of energy

PB Power boosting

PT Parabolic trough

RRC Regenerative Rankine cycle

SAPG Solar Aided Power Generation

SP Solar preheater

VT Varying temperature